



S-TYPE	Date 09/99	S910-02
TECHNICAL BULLETIN		

Subject SQUEAKS & RATTLES - SERVICE KIT	Model S-TYPE Year 1999.25 MY ON VIN L00600 ON
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ISSUE:

A Squeaks & Rattles Kit is now available for service use. It contains foams, tapes, oil, grease and an aerosol spray. The oil, grease and spray contain Krytox® in handy applicators and quantities. Previous reference to Krytox® was made in Bulletin 910-01 dated 11/96. Part Numbers for replenishment of the contents of the kit are listed.

PART NUMBER	DETAILS
JLM 21204	SQUEAKS & RATTLES REPAIR KIT Contains all of the following items:
JLM 21205 FOAM & TAPE KIT CONTAINING:	URETHANE TAPE (HARD FOAM) <ul style="list-style-type: none"> • For elimination of interior and exterior rattles • Good for more-pronounced rattles • Material resists hard contact • Good resistance to external environment
	PVC TAPE (SOFT FOAM) <ul style="list-style-type: none"> • For elimination of interior rattles • Easily wraps around wires/connectors/ducts • Use on metal & PVC surfaces
	UHMW TAPE (FROSTED) <ul style="list-style-type: none"> • Eliminates interior and exterior rattles • Great area abrasion resistance
	FLOCK TAPE <ul style="list-style-type: none"> • For elimination of interior and exterior squeaks • Good low abrasion isolator/damper • Use between components
JLM 21206 OIL & GREASE KIT CONTAINING:	SQUEAKS & RATTLES OIL <ul style="list-style-type: none"> • Open tube using a pin • Plastic/metal/rubber applications • Fluid flows into tight places (wipe off any excess)
	SQUEAKS & RATTLES GREASE <ul style="list-style-type: none"> • Cut end of tube to open • Plastic/metal/rubber applications • Easy to reach out-of-sight applications (wipe off any excess)
JLM 21207 AEROSOL LUBRICANT	SQUEAKS & RATTLES AEROSOL LUBRICANT 100 ml <ul style="list-style-type: none"> • Plastic/metal/rubber applications • 2 nozzles supplied -Wide Spray & Extended Length for difficult areas • Fluid flows into tight places (wipe off any excess)

The Krytox® oil, grease or spray should be applied sparingly to the target area. Only a small quantity will be required for most applications - typically a maximum of 4 grams/sq. meter. This may be spread to cover larger surfaces by cloth, brush or sponge, leaving a very thin film of the material on the surface.

CAUTION: Great care must be taken during application to ensure that Krytox® is NOT applied or spread over any surface to which any other trim component is to be fixed using an adhesive. The product is EXTREMELY RESISTANT to adhesives.

Take care that the product is not spread inadvertently by contact with cloths, brushes or sponges used during any application, or by residual product on the fingers of the technician.

If using Krytox® products for squeak rectification in areas such as seats, fascia or center console, take great care in the application, so that there is no chance of the vehicle users' clothing or hands becoming soiled by contact with any residues of the fluid or grease.

PARTS INFORMATION:

The following may be ordered via Jaguar Parts Operations:

DESCRIPTION	PART NUMBER	CONTENTS
Squeaks & Rattles Service Kit	JLM 21204	1 Plastic box (with compartments) 1 Cover sheet (5 European languages) 8 Sachets (2 grams each) KSP 105 oil * 7 Sachets (2 grams each) KSP 205 grease (white) 1 Aerosol (100ml) KSP 105 12 Self-adhesive PE-foam pads (50 Kg/m ³) 12 Self-adhesive PE-foam pads (30 Kg/m ³) 12 Self-adhesive UHMW tapes (frosted) 12 Self-adhesive flocked tapes (fuzzy)

* This material replaces Part No. JLM 20289, Krytox® Fluid, 10ml. Part No. JLM 20289 remains available until existing stocks are exhausted.

The following may be obtained individually to replenish Service Kit JLM 21204:

DESCRIPTION	PART NUMBER	CONTENTS
Squeaks & Rattles Foam & Tape Kit	JLM 21205	12 Self-adhesive PE-foam pads (50 Kg/m ³) 12 Self-adhesive PE-foam pads (30 Kg/m ³) 12 Self-adhesive UHMW tapes (frosted) 12 Self-adhesive flocked tapes (fuzzy)
Squeaks & Rattles Oil & Grease Kit	JLM 21206	12 Sachets (2 grams each) KSP 105 oil 12 Sachets (2 grams each) KSP 205 grease (white)
Squeaks & Rattles Lubricant	JLM 21207	1 Aerosol spray 100ml with 2 nozzles

The following items, which are useful for rectification of Squeaks & Rattles concerns, are also available via Jaguar Parts Operations:

DESCRIPTION	PART NUMBER	PACK SIZE
Anti-squeak tape 25mm	JLM 12388	10m. roll
Anti-squeak tape 5mm	JLM 12389	10m. roll
Foam pad (closed cell)	HNA 1210BA	10 per pack
Foam pad (open cell)	HMB 1728AA	10 per pack

WARRANTY INFORMATION:

Warranty Fault Codes: When treating a Squeak and Rattle concern using the above kit, choose a warranty fault code which identifies the nearest large component (eg. seat, center console), followed by a condition code. For example, a squeak arising from movement between two pieces of trim on a driver's seat, rectified by the application of KSP 105 oil or Aerosol Spray, would take the code: SB - BB - **

SRO: Use SRO 10-10-11 for rectification by application of oil, grease, tape or foam pads.

Labor Time Allowance: 0.10 hours

Where the Aerosol Spray JLM 21207 is used successfully to rectify a Squeaks and Rattles concern, a maximum sundry allowance of 10% of the cost of the spray tin can be claimed.

Where using items from the Oil & Grease Kit or Foam & Tape Kit, divide the cost of the kit by 24 or 48 respectively, thus providing the average cost per piece in each kit. This cost may then be recovered by entering the appropriate amount, for the number of pieces used, as a sundry allowance.

For Importers, enter the sundry allowance in local currency where electronic claims are submitted, or converted to £ Sterling where paper claims are submitted, using Sundry Parts Code ZZZ 666.

Claims must be submitted in accordance with the current Jaguar Warranty Policy and Procedures Manual and its amendments.